


23	2	93200009	MOUNT, HOSE, RU ARM
22	1	93200002	ASSEMBLY, WRIST, RU ARM
21	2	93200000	ASSEMBLY, BEARING, RU ARM
20	1	83200022	TUBING, EXTENDED, RU ARM
19	2	83200018	PLATE, BACKUP, RU ARM
18	1	83200012	TUBING, INNER, LOWER, RU ARM
17	1	83200006	TUBING, RU ARM
16	4	83200005	PLATE, BEARING, RU ARM
15	1	83200001	BRACKET, SMALL, RU ARM
14	1	83200000	BRACKET, U, RU ARM, 41N
13	12	21430055	WASHER, 7/16, YELLOW CHROMATE
12	12	21430054	WASHER, 1/2, YELLOW CHROMATE
11	16	21430009	WASHER
10	4	21420037	NUT, LOCK, HEX, 3/8-16, FLGD
9	4	21420036	NUT, LOCK, HEX, 1/2-13, THIN
8	6	21420033	NUT, LOCK, HEX, 7/16-14, THIN
7	2	21410126	SCREW, CAP, FLGH, 3/8-16 X 2-1/2, BLK
6	2	21410125	SCREW, CAP, FLGH, 3/8-16 X 2-3/4, BLK
5	16	21410124	SCREW, CAP, HEXH, 1/4-20 X 1/2, ALY
4	2	21410120	SCREW, CAP, HEXH, 7/16-14 X 2-1/4, ALY
3	4	21410119	SCREW, CAP, HEXH, 7/16-14 X 3, ALY
2	4	21410118	SCREW, CAP, HEXH, 1/2-13 X 1, ALY
1	4	21410117	SCREW, CAP, HEXH, 1/2-13 X 1-1/2, ALY
No.	QTY	PART No.	DESCRIPTION

WRENCH	TORQUE (FT-LBS)
3/8	16
7/16	30
1/2	55

PARTS LIST	 VEKTEK VEKTEK, INC. 1334 E. SIXTH AVE. P.O. BOX 625 EMPORIA, KS. 66801 U.S.A.
	PARTS LIST, ASSEMBLY, ROTARY UNION ARM, 60 SIMILAR TO 64-4050-00
ASSEMBLIES AFFECTED 64405001	SIZE A PL6402
DATE: 7/24/19	REV A

A	4739	RELEASE	RLK	8/24/22
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	AT	DRAWING STATUS: Released		
DATE:	7/24/19	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		